



Pipeline Accessories

ANODE
ENGINEERING

Pressio®-Elements
Modular Wall Penetration
Seals 4 pipes



Pressio®-Elements 4 pipes Modular Wall Penetration Seals



Pressio®-Elements modular wall penetration seals are an excellent choice to seal annular spaces between wall and pipe/cable securely so they are watertight and gas-tight.

Pressio®-Elements modular seals can be used flexibly because of their variable sizes for different combinations of wall sleeves/core holes and carrier pipes. These seals prevent leaks in case of gas and high external water pressure.

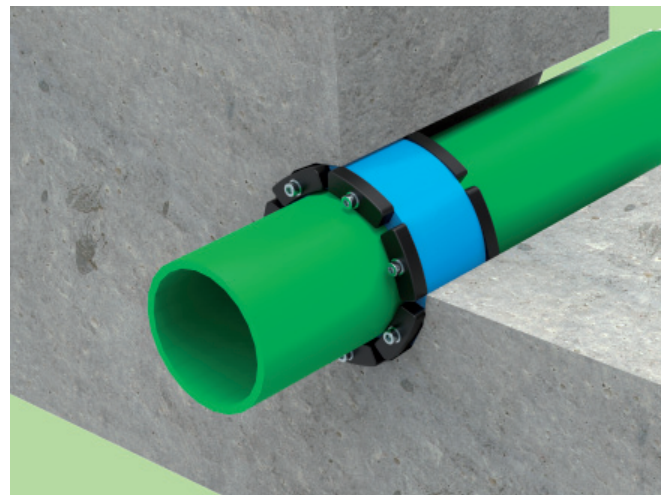
Application

By compressing the rubber between the polyamide pressure plates, a gas-tight and watertight closure of the annular space between the carrier pipe and the casing pipe can be achieved. Pressio®-Elements modular seals can always be **used for retrofit application**.

Pressio®-Elements modular wall penetration seals are not suitable for especially thin-walled plastic pipes (e.g. flexible preinsulated pipe). Here we recommend Pressio® Seals for district heating pipes.

Pressure rating and MFPA test

- Type C, S 316, OC, OS316, KTW/W270 and TS **up to 5.0 bar pressure tight**
- Type BC and BS 316: **up to 3.0 bar pressure tight**
- **Drinking water quality according to DVGW W270, Elastomer guideline of UBA / KTW - BWGL Declaration of Conformity**
- Radon tight, gas tight
- Fire class E acc. to EN13501-1 (formerly B2) normal flammability



To calculate the right Pressio®-Elements our calculation programme via our website <http://www.4pipes.de> is at your disposal.

More Advantages

- Made of high quality materials
- Fast mounting
- Retrofit application possible
- Applicable for various constructions
- Cost-efficient solution
- Fast delivery, standard versions in stock
- Different colours make the various rubber qualities easily distinguishable
- electrical isolation between pipe and sleeve
- noise protection
- anti vibration application
- Easy storage
- Radon tight, gas tight

The 4 pipes warranty only applies to faulty material. Checking the suitability of the product for the individual application is solely the responsibility of the user.

Pressio®-Elements 4 pipes Modular Wall Penetration Seals

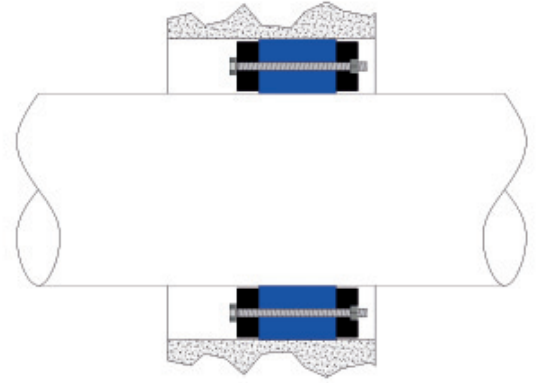
Product information

Pressio®-Elements 4 pipes are available in various material quality-combinations.

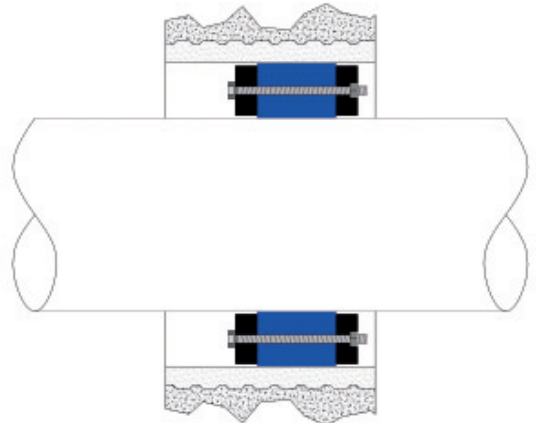
Quality C and S316 	Type C: EPDM rubber black (50 ± 5 Shore A, standard rubber for cable, steel- and cast iron pipes), bolts galv., pressure plates polyamide 6-30, operation temperature: -40°C bis +80°C Type S316: EPDM rubber black (50 ± 5 Shore A, standard rubber for cable, steel- and cast iron pipes), stainless steel bolts (V4A), pressure plates polyamide 6-30, operation temperature: -40°C up to +80°C Normal flammability MFPA tested Class E acc. to DIN EN 13501-1
Quality BC and BS316 	Type BC: EPDM rubber blue (40 ± 5 Shore A, soft rubber especially suitable for plastic pipes), bolts galv., pressure plates polyamide 6-30, operation temperature: -40°C bis +80°C Type BS316: EPDM rubber blue (40 ± 5 Shore A, soft rubber especially suitable for plastic pipes), stainless steel bolts (V4A), pressure plates polyamide 6-30, operation temperature: -40°C up to +80°C Normal flammability MFPA tested Class E acc. to DIN EN 13501-1
Quality OC and OS316 	Type OC: Nitrile rubber green (50 ± 5 Shore A, nitrile rubber oil- and fuel resistant), bolts galv., pressure plates polyamide 6-30, Attention: rubber is not UV-resistant, operation temperature: -40°C up to +70°C Type OS316: Nitrile rubber green (50 ± 5 Shore A, nitrile rubber oil- and fuel-resistant), stainless steel bolts (V4A), pressure plates polyamide 6-30, Attention: rubber is not UV-resistant, operation temperature: -40°C up to +70°C
Quality KTW/W270 	Type KTW/W270: EPDM rubber black, (50 ± 5 Shore A, pressure plates and rubber approved acc. to KTW/W270 / VBA-BWGL) bolts and nuts made of V4A stainless steel, pressure plate fibreglass reinforced Polyamide white, operation temperature: -40°C up to +80°C
Quality TS 	Type TS: Silicone rubber grey (45 ± 5 Shore A, high temperature resistance) pressure plates V2A stainless steel, bolts V4A stainless steel, operation temperature: -55°C up to +204°C

Examples for applications:

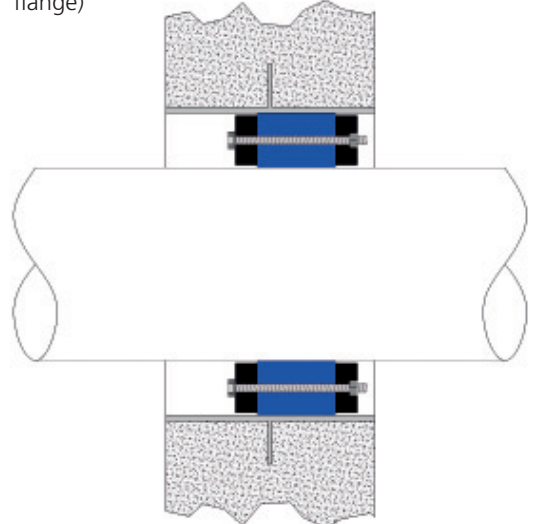
...in core drilled hole



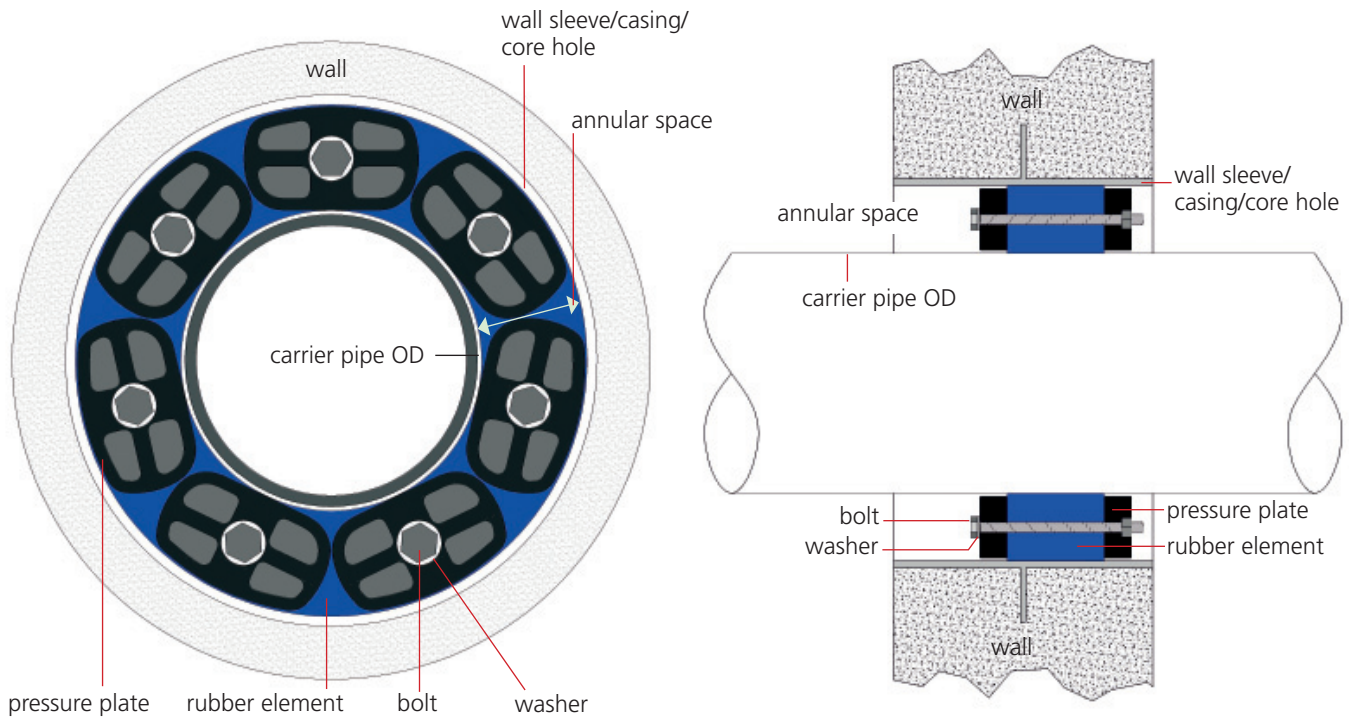
...in wall sleeve made of fibre cement



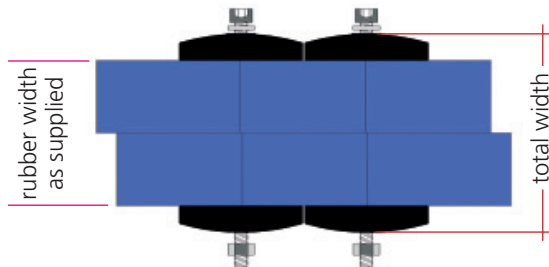
...in steel wall sleeve with puddle flange (anchor flange)



Pressio®-Elements 4 pipes Modular Wall Penetration Seals

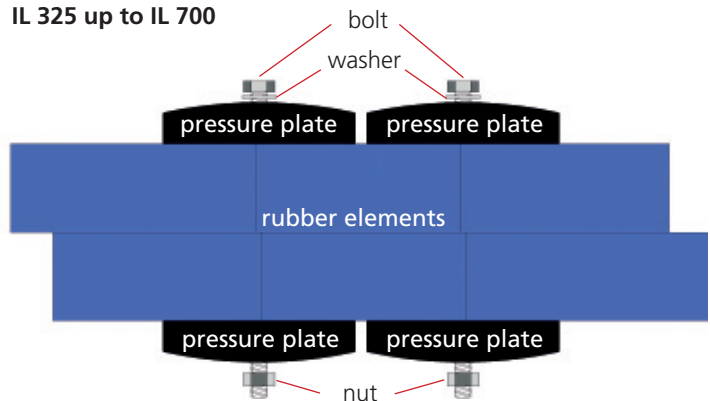


IL 100 up to IL 315



IL 100 - IL 315 4 pipes - bolts with inner hex head
- solid pressure plates

IL 325 up to IL 700



IL 325 - IL 700 4 pipes - bolts with outer hex head
- profiled pressure plates



Pressio®-Elements 4 pipes Modular Wall Penetration Seals



Pressio®-Elements 4 pipes – Dimensions in mm

Pressio® Elem. Type	sealing range		arc length	carrier pipe		width of rubber part when delivered	total width when delivered	Minimum amount elements/ ring	min. wall thick- ness	bolt	Head of bolts	tool size
	min.	max.		min. Ø	max. Ø							
IL 100	9.0	12.5	31.0	25.0	219.0	45	60	4	60	M 4 x 60	Inner hexhead	3 mm
IL 200	12.5	15.7	30.0	21.3	323.9	45	63	4	63	M 5 x 70	Inner hexhead	4 mm
IL 265	16.0	20.0	41.0	50.0	406.4	45	63	5	63	M 5 x 70	Inner hexhead	4 mm
IL 275	16.0	20.0	25.6	0.0	90.0	45	63	4	63	M 5 x 70	Inner hexhead	4 mm
IL 300	18.0	22.5	41.0	44.5	273.0	65	90	5	90	M 6 x 90	Inner hexhead	5 mm
IL 310	18.0	22.5	57.0	60.3	406.4	65	90	5	90	M 6 x 90	Inner hexhead	5 mm
IL 315	21.1	26.0	38.4	37.0	323.9	65	90	5	90	M 6 x 90	Inner hexhead	5 mm
IL 325	23.2	30.0	79.0	133.0	711.0	65	100	6	100	M 6 x 100	Outer hexhead	10 mm
IL 340	25.5	34.0	41.4	30.0	323.9	65	100	4	100	M 6 x 100	Outer hexhead	10 mm
IL 360	32.0	42.0	55.1	40.0	406.4	65	100	5	100	M 6 x 100	Outer hexhead	10 mm
IL 400	36.0	46.0	93.1	139.7	1220.0	85	125	6	125	M 8 x 130	Outer hexhead	13 mm
IL 410	37.0	48.5	67.6	60.3	323.9	85	125	5	125	M 8 x 130	Outer hexhead	13 mm
IL 425	28.0	37.0	93.1	144.0	1220.0	85	125	6	125	M 8 x 130	Outer hexhead	13 mm
IL 440	44.0	55.0	99.0	139.7	1220.0	85	125	6	125	M 8 x 130	Outer hexhead	13 mm
IL 475	41.0	48.5	68.6	60.3	1220.0	85	125	5	125	M 8 x 130	Outer hexhead	13 mm
IL 500	60.0	71.5	99.8	100.0	1220.0	90	140	5	140	M 10 x 150	Outer hexhead	17 mm
IL 525	55.0	63.5	99.8	133.0	1220.0	90	140	6	140	M 10 x 150	Outer hexhead	17 mm
IL 575	48.0	58.0	79.3	88.9	1220.0	90	140	5	140	M 10 x 150	Outer hexhead	17 mm
IL 615	81.0	98.0	155.5	219.0	3000.0	100	165	6	165	M 12 x 180	Outer hexhead	19 mm
IL 625	81.0	98.0	106.7	88.9	2000.0	100	165	5	165	M 12 x 180	Outer hexhead	19 mm
IL 650	69.0	84.0	106.7	88.9	2000.0	100	165	5	165	M 12 x 180	Outer hexhead	19 mm
IL 700	95.0	110.0	155.5	219.0	3000.0	100	165	6	165	M 12 x 180	Outer hexhead	19 mm

All data in mm

Selecting the seal:

1. Annular Space Calculation

$$\frac{\text{casing pipe ID} - \text{carrier pipe OD}}{2} = \text{annular space}$$

Choose Pressio® Elements Type for annular space from table to calculate the right quantity.

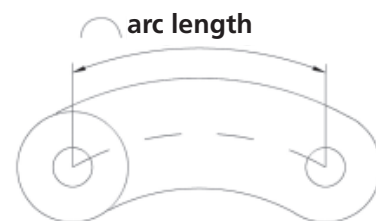
2. Quantity of Elements

$$\frac{\text{casing pipe ID} + \text{carrier pipe OD}}{2} \times 3,14 = \text{bolt circle} : \text{arc length} = \text{amount of elements}^*$$

*Mathematical rounding:

when... .49 round down to the nearest whole number of elements

when... .50 round up to the nearest whole number of elements



To calculate the right number of Pressio®-Elements there is also our calculation programme via our website www.4pipes.de at your disposal.

Pressio®-Elements-Set 4 pipes



Pressio®-Elements-Set preassembled to a ready-to-use ring, supplied in a box, perfect for keeping in stock.

Set features:

- Standard EPDM blue/soft
- Bolts stainless or carbon steel
- Separable for retrofit application
- Easy to select type required
- One carton per sealing ring
- Other sets on request
- We use brown carton for the sake of the environment



Corehole/ sleeve ID in mm	Pipe OD Ø _a (mm)		Quality BC galvanised bolts	Quality BS 316 stainless steel bolts
	min.	max.	Art.-No.	Art.-No.
50	1	18	09000	09100
	18	25	09001	09101
80	22	27	09010	09110
	40	48	09011	09111
100	32	45	09020	09120
	48	57	09021	09121
	55	64	09022	09122
125	42	61	09030	09130
	57	74	09031	09131
	80	89	09032	09132
150	53	76	09040	09140
	66	78	09041	09141
	82	99	09042	09142
	105	115	09043	09143
200	84	104	09050	09150
	103	117	09051	09151
	116	133	09052	09152
	132	149	09053	09153
	148	157	09054	09154
250	156	164	09055	09155
	107	129	09060	09160
	134	154	09061	09161
	153	163	09062	09162
	158	177	09063	09163
300	176	193	09064	09164
	184	204	09070	09170
	203	217	09071	09171
	216	236	09072	09172
350	207	229	09080	09180
	234	254	09081	09181
	253	274	09082	09182
	266	286	09083	09183

Pressio®-Elements 4 pipes Selection Guide for Core Drilled Holes



 Core hole mm ID	Carrier pipe OD in mm		Number of elements	Type IL...
	min.	max.		
50	10	18	4	275
	25	32	4	100
70	30	36	6	275
	39	45	6	200
	45	52	6	100
80	40	48	8	275
	49	55	7	200
	55	62	7	100
100	32	45	5	340
	48	57	6	315
	55	64	6	300
	62	68	6	265
	68	75	9	200
125	75	82	9	100
	42	61	5	360
	58	74	7	340
	73	82	8	315
	80	89	8	300
	87	93	8	265
	95	100	12	200
150	100	107	12	100
	58	76	5	410
	66	82	6	360
	82	99	9	340
	105	114	7	310
	112	118	10	265
	118	125	14	200
	125	132	14	100
200	90	104	6	575
	103	117	7	475
	103	124	7	410
	116	133	9	360
	132	149	13	340
	155	164	10	310
250	134	154	8	575
	140	160	6	440
	153	163	9	475
	158	177	7	400
	166	186	12	360
	178	192	7	425
	190	203	9	325
	206	212	12	310
300	157	173	7	500
	184	204	10	575
	190	210	8	440
	208	226	12	410
	216	236	15	360
	234	244	20	340
	240	253	11	325
	255	264	15	310

 Core hole mm ID	Carrier pipe OD in mm		Number of elements	Type IL...
	min.	max.		
350	182	210	8	650
	207	229	9	500
	223	239	9	525
	234	254	12	575
	253	267	14	475
	253	274	14	410
	266	286	18	360
	258	274	10	400
	276	293	11	425
	286	296	24	340
	294	303	13	325
	307	314	18	310
400	204	234	9	625
	234	255	9	650
	264	279	10	500
	273	289	11	525
	284	304	14	575
	292	310	11	440
	303	317	16	475
	308	327	12	400
450	326	341	12	425
	340	353	15	325
	235	256	7	700
	254	265	10	625
	266	286	7	615
	285	311	11	650
	307	329	12	500
	327	339	12	525
	335	354	16	575
	345	356	13	440
	355	367	19	475
	358	377	14	400
	376	393	14	425
	375	386	24	360
500	390	403	17	325
	285	306	8	700
	304	334	12	625
	335	359	12	650
	357	379	14	500
	373	389	14	525
	385	400	18	575
	390	410	14	440
	408	427	15	400
	426	443	16	425
600	440	453	19	325
	385	406	10	700
	404	434	15	625
	436	457	15	650
	457	479	17	500
	473	489	17	525
	490	503	17	440
	503	509	25	475
	508	527	19	400
	526	543	19	425
	540	553	23	325

For more combinations see our calculation program

Pressio®-Elements 4 pipes Selection Guide for Pipe OD



Selection guide for plastic pipes (PE-HD, PVC, PP)

PE-HD eg.: DIN 8074

PVC eg.: DIN 8062; 8079; 19531

carrier pipe OD Ø	DN	mm	core drilled hole recomm. ID Ø mm	tolerance	wall sleeve fibre cement ID Ø mm	wall sleeve PVC ID Ø mm	wall sleeve steel ID Ø mm				core hole mm		Pressio®- Elements number of elements	Type
							Ø a	x	s	Ø i	min.	max.		
10	16	50	-2/+6	-	50	50	60.3	x	2.3	55.7	48.0	56	4	IL 275
15	20	50	-0/+1	-	50	50	-	x	-	-	50.3	51.4	4	IL 200
20	25	50	-2/+0	-	50	50	-	x	-	-	48.1	50	4	IL 100
25	25	80	-3/+13	80	80	80	88.9	x	2.9	83.1	77.7	93	4	IL 340
32	32	50	-0/+6	-	50	50	-	x	-	-	50.0	56	4	IL 100
32	32	60	-1/+3	-	60	60	63.5	x	2.3	58.9	59.0	63.4	5	IL 200
32	32	70	-6/+2	-	70	70	76.1	x	2.6	70.9	64.3	72	6	IL 275
40	40	60	-2/+5	-	60	60	63.5	x	2.3	58.9	58.0	65	5	IL 100
40	40	70	-1/+2	-	70	70	76.1	x	2.6	70.9	69.4	72	6	IL 200
40	40	100	-9/+4	100	100	100	101.6	x	2.9	95.8	91.0	104	5	IL 340
50	50	70	-2/+5	-	70	70	76.1	x	2.6	70.9	68.0	75	6	IL 100
50	50	80	-2/+1	80	80	80	-	x	-	-	78.9	81.4	7	IL 200
50	50	100	-6/+2	100	100	100	-	x	-	-	93.8	102	6	IL 315
50	50	125	-6/+9	125	125	125	133.0	x	3.6	125.8	119.2	134	5	IL 360
63	63	100	-1/+6	100	100	100	108.0	x	2.9	102.2	99.0	106	6	IL 300
63	63	125	-7/+6	125	125	125	133.0	x	3.6	125.8	117.2	131	7	IL 340
63	63	150	-7/+10	150	150	150	159.0	x	4.0	151.0	143.9	160	5	IL 410
75	75	100	-3/+0	100	100	100	-	x	-	-	97.4	100	9	IL 100
75	75	125	-7/+2	125	125	125	-	x	-	-	118.3	127	8	IL 315
75	75	150	-11/+5	150	150	150	159.0	x	4.0	151.0	139.0	155	6	IL 360
90	90	125	-3/+3	125	125	125	133.0	x	3.6	125.8	122.0	130	8	IL 265
90	90	130	-0/+5	-	-	-	139.7	x	3.6	132.5	130.0	135	9	IL 300
90	90	150	-6/+8	150	150	150	159.0	x	4.0	151.0	143.6	158	9	IL 340
110	110	150	-4/+5	150	150	150	159.0	x	4.0	151.0	146.0	155	7	IL 310
110	110	200	-7/+7	200	200	200	-	x	-	-	192.6	207	7	IL 475
110	110	225	-2/+1	-	-	-	-	x	-	-	222.7	226	7	IL 575
125	125	180	-3/+11	-	-	-	193.7	x	5.6	182.5	176.0	193	11	IL 340
125	125	200	-10/+6	200	200	200	-	x	-	-	190.0	206	9	IL 360
125	125	225	-2/+15	-	-	-	244.5	x	6.3	231.9	222.7	241	7	IL 575
125	125	250	-4/+18	250	250	250	267.0	x	6.3	254.4	247.8	268	6	IL 500
140	140	200	-4/+8	200	200	200	-	x	-	-	196.3	208	13	IL 340
140	140	210	-4/+14	-	-	-	219.1	x	4.5	210.1	206.9	224	10	IL 360
140	140	225	-3/+10	-	-	-	244.5	x	6.3	231.9	222.0	235	8	IL 475
140	140	250	-2/+6	250	250	250	267.0	x	6.3	254.4	247.9	256	8	IL 575
140	140	260	-5/+9	-	-	-	273.0	x	5.0	263.0	260.0	269	6	IL 500
140	140	300	-22/+5	300	300	300	-	x	-	-	278.0	305	6	IL 650
160	160	200	-2/+5	200	200	200	-	x	-	-	198.0	205	10	IL 310
160	160	225	-1/+19	-	-	-	244.5	x	6.3	231.9	224.4	244	11	IL 360
160	160	250	-7/+5	250	250	250	-	x	-	-	242.0	255	9	IL 475
160	160	300	-19/+3	300	300	300	298.5	x	7.1	284.3	280.0	303	7	IL 500
180	180	225	-2/+5	-	-	-	-	x	-	-	222.2	230	16	IL 315
180	180	250	-6/+10	250	250	250	267.0	x	6.3	254.4	244.0	260	12	IL 360
180	180	260	-6/+12	-	-	-	273.0	x	5.0	263.0	254.0	272	10	IL 410
180	180	310	-1/+13	-	-	-	323.9	x	5.6	312.7	311.3	323	8	IL 500
200	200	250	-1/+10	250	250	250	267.0	x	6.3	254.4	248.5	260	9	IL 325
200	200	300	-4/+10	300	300	300	-	x	-	-	295.1	310	8	IL 440
200	200	310	-9/+6	-	-	-	323.9	x	5.6	312.7	301.0	316	10	IL 575
200	200	350	-9/+13	350	350	350	355.6	x	5.6	344.4	339.7	363	8	IL 650
200	200	400	-9/+20	400	400	400	406.4	x	6.3	393.8	391.5	420	6	IL 700
225	225	265	-4/+5	-	-	-	273.0	x	5.0	263.0	261.0	270	13	IL 310
225	225	300	-1/+15	300	300	300	323.9	x	5.6	312.7	299.0	315	12	IL 410
225	225	350	-14/+2	350	350	350	355.6	x	5.6	344.4	338.3	352	9	IL 525
225	225	400	-9/+16	400	400	400	406.4	x	6.3	393.8	387.0	416	9	IL 625
250	250	300	-1/+10	300	300	300	-	x	-	-	298.8	310	11	IL 325
250	250	310	-3/+7	300	300	300	323.9	x	5.6	312.7	306.0	324	9	IL 425
250	250	350	-12/+5	350	350	350	355.6	x	5.6	344.4	338.0	360	9	IL 440
250	250	400	-7/+5	400	400	400	406.4	x	6.3	393.8	388.0	418	9	IL 650
250	250	450	-8/+20	-	-	-	457.0	x	6.3	444.4	441.0	470	7	IL 700
280	280	320	-4/+5	-	-	-	-	x	-	-	316.0	325	16	IL 310
280	280	350	-3/+14	350	350	350	368.0	x	8.0	352.0	347.2	364	18	IL 360
280	280	400	-2/+7	400	400	400	419.0	x	10.0	399.0	401.8	407	11	IL 525
315	315	355	-4/+5	-	-	-	-	x	-	-	351.0	360	18	IL 310
315	315	400	-10/+7	400	400	400	406.4	x	6.3	393.8	390.6	407	12	IL 400
315	315	450	-14/+9	-	-	-	457.0	x	6.3	444.4	438.4	458	12	IL 500
315	315	500	-9/+13	500	500	500	508.0	x	6.3	495.4	486.6	511	12	IL 625
355	355	400	-2/+8	400	400	400	419.0	x	10.0	399.0	398.0	408	31	IL 315
355	355	450	-12/+2	-	-	-	457.0	x	6.3	444.4	437.0	452	18	IL 475
355	355	500	-5/+5	500	500	500	-	x	-	-	495.0	505	12	IL 650
355	355	550	-5/+25	-	-	-	559.0	x	6.3	546.4	545.0	575	9	IL 700
400	400	450	-1/+10	-	-	-	-	x	-	-	449.7	460	17	IL 325
400	400	470	-1/+14	-	-	-	-	x	-	-	470.0	484	25	IL 360
400	400	500	-12/+10	500	500	500	508.0	x	6.3	495.4	488.0	510	14	IL 440
400	400	550	-5/+18	-	-	-	559.0	x	6.3	546.4	543.5	568	14	IL 650
400	400	600	-9/+20	600	600	600	610.0	x	6.3	597.4	590.0	620	10	IL 700
450	450	500	-2/+10	500	500	500	-	x	-	-	498.0	510	19	IL 325
450	450	525	-2/+10	-	-	-	-	x	-	-	522.0	535	16	IL 400
450	450	550	-4/+10	-	-	-	559.0	x	6.3	546.4	546.0	560	16	IL 440
450	450	600	-12/+10	600	600	600	610.0	x	6.3	597.4	588.0	610	15	IL 650
450	450	650	-10/+20	-	-	-	660.0	x	7.1	645.8	640.0	670	11	IL 700
500	500	550	-1/+10	-	-	-	-	x	-	-	550.3	560	21	IL 325
500	500	580	-7/+12	-	-	-	-	x	-	-	572.0	592	18	IL 400
500	500	600	-12/+7	600	600	600	610.0	x	6.3	597.4	588.0	607	17	IL 440
500	500	650	-5/+10	-	-	-	660.0	x	7.1	645.8	645.0	660	17	IL 650
500	500	700	-10/+20	700	700	700	711.0	x	7.1	696.8	690.0	720	12	IL 700
560	560	640	-7/+7	-	-	-	660.0	x	7.1	645.8	632.0	652	20	IL 400
560	560	650	-2/+20	-	-	-	-	x	-	-	648.0	670	19	IL 440
560	560	690	-3/+9	-	-	-	711.0	x	7.1	696.8	692.5	699	20	IL 500
560	560	700	-2/+10	700	700	700	-	x	-	-	698.0	710	18	IL 650
560	560	750	-21/+8	-	-	-	762.0	x	8.0	746.0	724.3	756	19	IL 625
630	630	700	-10/+4	700	700	700	711.0	x	7.1	696.8	686.0	704	22	IL 425
630	630	710	-7/+5	-	-	-	-	x	-	-	702.0	715	22	IL 400
630	630	750	-0/+7	-	-	-	-	x	-	-	751.3	757	22	IL 525
630	630	800	-4/+10	800	800	800	813.0	x	8.0	797.0	792.2	810	21	IL 625
670	670	750	-5/+12	-	-	-	762.0	x	8.0	746.0	745.0	762	24	IL 400
670	670	800	-9/+13	800	800	800	813.0	x	8.0	797.0	790.0	813	23	IL 500
670	670	850	-14/+10	-	-	-	864.0	x	8.8	846.4	832.0	860	22	IL 625

For more combinations see our calculation program

Pressio®-Elements 4 pipes Selection Guide for Pipe OD



Selection guide for steel and stainless steel pipes acc. DIN 2448 / 2458

carrier pipe OD Ø DN	mm	core drilled hole recomm. ID Ø mm	tolerance	wall sleeve fibre cement ID Ø mm	wall sleeve PVC ID Ø mm	wall sleeve steel ID Ø mm				core hole mm		Pressio® Elements number of elements	Type
						Ø a	x	s	Ø i	min.	max.		
10	17.2	50	-1/+6	-	50	-	x	-	-	49.2	56	4	IL 275
15	21.3	50	-0/+2	-	50	-	x	-	-	50.3	52.7	4	IL 200
20	26.9	50	-2/+2	-	50	-	x	-	-	48.1	51.9	4	IL 100
	26.9	80	-2/+10	80	80	88.9	x	2	84.9	77.9	90	4	IL 340
25	33.7	60	-1/+5	-	60	63.5	x	2	59.5	59.7	65.1	5	IL 200
	33.7	70	-4/+2	-	70	-	x	-	-	65.7	72	6	IL 275
32	42.4	80	-0/+2	80	80	-	x	-	-	80.6	82.4	8	IL 275
	42.4	100	-6/+2	100	100	101.6	x	2	97.6	93.4	102	5	IL 340
40	48.3	70	-2/+3	-	70	-	x	-	-	67.8	73.3	6	IL 100
	48.3	100	-6/+0	100	100	101.6	x	2	97.6	93.8	100	6	IL 315
	48.3	125	-6/+5	125	125	133.0	x	2	129.0	119.2	132.3	5	IL 360
50	60.3	80	-1/+5	80	80	88.9	x	2	84.9	78.3	85.3	7	IL 100
	60.3	100	-4/+5	100	100	101.6	x	2	97.6	96.3	105	6	IL 300
	60.3	125	-0/+8	125	125	133.0	x	2	129.0	124.3	133.8	5	IL 360
65	76.1	100	-2/+1	100	100	101.6	x	2	97.6	97.4	101.1	9	IL 100
	76.1	125	-6/+3	125	125	-	x	-	-	118.3	128.1	8	IL 315
	76.1	150	-9/+5	150	150	-	x	-	-	140.1	155	6	IL 360
80	88.9	125	-4/+3	125	125	-	x	-	-	120.9	128.9	8	IL 265
	88.9	125	-0/+8	125	125	133.0	x	2	129.0	125.0	133	8	IL 300
	88.9	150	-6/+6	150	150	-	x	-	-	143.6	156.9	9	IL 340
100	114.3	150	-4/+4	150	150	159.0	x	4.5	150.0	146.3	154.3	10	IL 265
	114.3	150	-0/+9	150	150	159.0	x	4.5	150.0	150.0	159	7	IL 310
	114.3	200	-3/+11	200	200	-	x	-	-	196.3	211	7	IL 475
	114.3	225	-2/+5	-	-	-	x	-	-	222.7	230.3	7	IL 575
125	139.7	200	-3/+7	200	200	-	x	-	-	196.3	207.7	13	IL 340
	139.7	210	-4/+13	-	-	219.1	x	3	213.1	206.9	223.7	10	IL 360
	139.7	225	-3/+11	-	-	-	x	-	-	221.7	236.7	8	IL 475
	139.7	250	-2/+5	250	250	256.0	x	3	250.0	247.9	255.7	8	IL 575
	139.7	300	-22/+4	300	300	-	x	-	-	277.7	304	6	IL 650
150	168.3	210	-5/+3	-	-	219.1	x	3	213.1	205.0	213.3	10	IL 310
	168.3	225	-3/+10	-	-	-	x	-	-	222.7	236.3	15	IL 340
	168.3	250	-8/+10	250	250	256.0	x	3	250.0	242.4	260.3	7	IL 400
	168.3	300	-11/+10	300	300	298.5	x	3	292.5	288.3	310	7	IL 500
200	219.1	260	-4/+4	-	-	-	x	-	-	256.0	264.1	13	IL 310
	219.1	300	-5/+14	300	300	-	x	-	-	294.5	316.1	12	IL 410
	219.1	350	-8/+11	350	-	355.6	x	3	349.6	343.1	362.1	9	IL 500
	219.1	400	-12/+17	400	-	406.4	x	4	398.4	388.0	417	9	IL 625
250	273	310	-0/+8	-	-	323.9	x	3	317.9	309.0	318	16	IL 310
	273	340	-3/+6	-	-	-	x	-	-	337.0	346	17	IL 360
	273	350	-3/+5	350	-	355.6	x	3	349.6	347.0	354	14	IL 410
	273	400	-6/+5	400	-	406.4	x	4	398.4	393.0	405	10	IL 500
	273	450	-12/+16	-	-	457.0	x	4	449.0	435.0	466	7	IL 615
300	323.9	400	-3/+13	400	-	419.0	x	4	411.0	395.9	415	12	IL 400
	323.9	400	-11/+6	400	-	406.4	x	4	398.4	387.9	407.9	20	IL 360
	323.9	450	-6/+13	-	-	457.0	x	4	449.0	443.9	463	12	IL 500
	323.9	500	-10/+15	500	-	508.0	x	4	500.0	490.0	515	12	IL 625
350	355.6	400	-1/+7	400	-	-	x	-	-	399.4	407.6	31	IL 315
	355.6	450	-10/+2	-	-	457.0	x	4	449.0	437.6	452	18	IL 475
	355.6	490	-14/+8	-	-	488.0	x	4	480.0	475.6	498.6	13	IL 500
	355.6	500	-6/+5	500	-	508.0	x	4	500.0	493.6	505	12	IL 650
	355.6	550	-4/+25	-	-	559.0	x	6,3	546.4	545.6	575.6	9	IL 700
400	406.4	500	-5/+10	500	-	508.0	x	4	500.0	495.0	510	14	IL 440
	406.4	550	-5/+15	-	-	559.0	x	4	551.0	544.4	565	14	IL 650
	406.4	600	-3/+26	600	-	610.0	x	5	600.0	596.4	626.4	10	IL 700
450	457	510	-6/+7	-	-	-	x	-	-	503.4	517	19	IL 325
	457	550	-4/+17	-	-	559.0	x	4	551.0	546.0	567	16	IL 440
	457	600	-5/+5	600	-	610.0	x	5	600.0	595.0	605	15	IL 650
	457	650	-24/+5	-	-	660.0	x	5	650.0	626.0	655	16	IL 625
500	508	560	-5/+8	-	-	-	x	-	-	554.4	568	21	IL 325
	508	600	-3/+10	600	-	610.0	x	5	600.0	597.0	610	17	IL 440
	508	650	-4/+10	-	-	660.0	x	5	650.0	646.0	660	17	IL 650
	508	700	-6/+6	700	-	711.0	x	5	701.0	694.0	704	18	IL 625
550	559	610	-4/+9	-	-	-	x	-	-	605.4	619	23	IL 325
	559	650	-3/+19	-	-	660.0	x	5	650.0	647.0	669	19	IL 440
	559	700	-3/+10	700	-	711.0	x	5	701.0	697.0	710	18	IL 650
	559	750	-22/+7	-	-	762.0	x	5	752.0	724.3	755	19	IL 625
600	610	660	-3/+10	-	-	-	x	-	-	656.4	670	25	IL 325
	610	700	-7/+7	700	-	711.0	x	5	701.0	694.8	707	30	IL 475
	610	750	-1/+28	-	-	762.0	x	5	752.0	748.0	778	20	IL 650
	610	800	-4/+8	800	-	813.0	x	5	803.0	792.2	806	21	IL 625

For more combinations see our calculation program

Pressio®-Elements 4 pipes Selection Guide for Pipe OD



Selection guide for steel pipes acc. DIN 2448 / 2458 with PE-coating (standard) acc. DIN 30670

carrier pipe OD Ø	DN	mm	core drilled hole recomm. ID Ø mm	tolerance	wall sleeve fibre cement ID Ø mm	wall sleeve PVC ID Ø mm	wall sleeve steel ID Ø mm				core hole mm		Pressio® Elements number of elements	Type
							Ø a	x	s	Ø i	min.	max.		
10		20.8	50	-0/+2	-	50	-	x	-	-	50.3	52.2	4	IL 200
15		24.9	50	-0/+6	-	50	-	x	-	-	50.3	56.3	4	IL 200
		24.9	60	-3/+3	-	60	63.5	x	2.3	58.9	56.9	63.5	5	IL 275
20		30.5	50	-1/+5	-	50	-	x	-	-	48.5	55.5	4	IL 100
		30.5	60	-1/+2	-	60	63.5	x	2.3	58.9	59.8	61.9	5	IL 200
25		37.3	100	-9/+5	100	100	101.6	x	2.9	95.8	90.9	105.3	5	IL 340
32		46.0	70	-2/+1	-	70	76.1	x	2.6	70.9	67.8	71	6	IL 100
		46.0	80	-1/+6	80	80	88.9	x	2.9	83.1	80.6	86	8	IL 275
		46.0	100	-3/+6	100	100	108.0	x	2.9	102.2	97.0	114	5	IL 340
40		51.9	70	-0/+6	-	70	76.1	x	2.6	70.9	69.9	76.9	6	IL 100
		51.9	80	-1/+3	80	80	88.9	x	2.9	83.1	78.9	83.3	7	IL 200
		51.9	100	-5/+3	100	100	101.6	x	2.9	95.8	94.1	103.9	6	IL 315
		51.9	125	-6/+9	125	125	133.0	x	3.6	125.8	119.2	135.9	5	IL 360
50		63.9	100	-1/+5	100	100	108.0	x	2.9	102.2	99.9	105	6	IL 300
		63.9	125	-8/+6	125	125	133.0	x	3.6	125.8	117.2	131.9	7	IL 340
		63.9	150	-7/+8	150	150	159.0	x	4.0	151.0	143.9	160.9	5	IL 410
65		79.7	100	-2/+4	100	100	108.0	x	2.9	102.2	97.7	104.7	9	IL 100
		79.7	125	-6/+5	125	125	133.0	x	3.6	125.8	121.9	130	8	IL 315
		79.7	150	-5/+5	150	150	159.0	x	4.0	151.0	143.7	163.7	6	IL 360
80		92.5	125	-0/+7	125	125	133.0	x	3.6	125.8	125.0	132	8	IL 265
		92.5	150	-6/+9	150	150	159.0	x	4.0	151.0	143.6	157.5	9	IL 340
100		117.9	150	-0/+6	150	150	159.0	x	4.0	151.0	149.9	156	10	IL 265
		117.9	160	-0/+2	-	-	168.3	x	4.0	160.3	160.0	162	11	IL 300
		117.9	200	-8/+11	200	200	219.1	x	4.5	210.1	191.9	206.5	7	IL 410
		117.9	225	-2/+8	-	-	244.5	x	6.3	231.9	222.7	233.9	7	IL 575
125		143.7	200	-4/+11	200	200	-	x	-	-	196.3	211.7	13	IL 340
		143.7	210	-2/+11	-	-	219.1	x	4.5	210.1	207.7	227.7	10	IL 360
		143.7	225	-8/+10	-	-	244.5	x	6.3	231.9	215.7	235.7	6	IL 400
		143.7	250	-2/+9	250	250	267.0	x	6.3	254.4	247.9	259.7	8	IL 575
150		172.3	300	-18/+3	300	300	-	x	-	-	281.7	303	6	IL 650
		172.3	210	-1/+5	-	-	219.1	x	4.5	210.1	209.0	215	10	IL 310
		172.3	225	-1/+14	-	-	244.5	x	6.3	231.9	223.3	236	15	IL 340
		172.3	250	-5/+14	250	250	267.0	x	6.3	254.4	244.3	264.3	7	IL 400
		172.3	300	-7/+5	300	300	-	x	-	-	292.3	305	7	IL 500
200		223.1	320	-9/+10	-	-	323.9	x	5.6	312.7	310.3	330	7	IL 650
		223.1	260	-0/+8	-	-	273.0	x	5.0	263.0	259.1	268.1	13	IL 310
		223.1	300	-3/+17	300	300	323.9	x	5.6	312.7	297.1	320.1	12	IL 410
		223.1	350	-6/+15	350	-	355.6	x	5.6	344.4	343.1	366.1	9	IL 500
		223.1	400	-10/+20	400	-	406.4	x	6.3	393.8	390.0	420	9	IL 625
250		277.0	330	-4/+7	-	-	-	x	-	-	324.0	337	12	IL 325
		277.0	340	-6/+8	-	-	355.6	x	5.6	344.4	333.0	351	10	IL 425
		277.0	350	-3/+11	350	-	368.0	x	8.0	352.0	347.2	361	18	IL 360
		277.0	380	-5/+13	-	-	-	x	-	-	374.1	393	13	IL 575
		277.0	400	-1/+4	400	-	419.0	x	10.0	399.0	401.8	404	11	IL 525
		277.0	450	-10/+12	-	-	457.0	x	6.3	444.4	439.0	462	7	IL 615
300		328.3	400	-8/+5	400	-	406.4	x	6.3	393.8	392.3	405	20	IL 360
		328.3	410	-7/+15	-	-	-	x	-	-	402.3	425.3	17	IL 410
		328.3	450	-11/+5	-	-	457.0	x	6.3	444.4	438.3	455.3	12	IL 525
		328.3	500	-5/+20	500	-	508.0	x	6.3	495.4	490.3	520	12	IL 625
350		360.0	410	-4/+10	-	-	-	x	-	-	406.4	420	15	IL 325
		360.0	450	-7/+5	-	-	457.0	x	6.3	444.4	442.0	455	18	IL 475
		360.0	490	-9/+6	-	-	508.0	x	6.3	495.4	480.0	496	13	IL 500
		360.0	550	-24/+8	-	-	559.0	x	6.3	546.4	522.0	558	13	IL 625
400		410.8	460	-2/+10	-	-	-	x	-	-	457.2	470.8	17	IL 325
		410.8	500	-5/+7	500	-	508.0	x	6.3	495.4	495.0	507.8	21	IL 475
		410.8	550	-18/+3	-	-	559.0	x	6.3	546.4	533.7	553.8	15	IL 500
		410.8	600	-8/+8	600	-	610.0	x	6.3	597.4	592.0	608	15	IL 625
450		461.4	510	-2/+11	-	-	-	x	-	-	507.8	521.4	19	IL 325
		461.4	550	-6/+5	-	-	559.0	x	6.3	546.4	543.4	555.5	23	IL 475
		461.4	600	-7/+4	600	-	610.0	x	6.3	597.4	597.2	604.4	17	IL 500
		461.4	650	-22/+9	-	-	660.0	x	7.1	645.8	623.4	657.4	16	IL 625
500		513.0	560	-0/+13	-	-	-	x	-	-	559.4	573	21	IL 325
		513.0	600	-5/+5	600	-	610.0	x	6.3	597.4	595.0	605	25	IL 475
		513.0	650	-17/+2	-	-	660.0	x	7.1	645.8	633.0	652.5	18	IL 500
		513.0	700	-6/+11	700	-	711.0	x	7.1	696.8	694.0	709	18	IL 625
550		564.0	620	-9/+4	-	-	-	x	-	-	610.4	624	23	IL 325
		564.0	640	-3/+10	-	-	660.0	x	7.1	645.8	636.0	650	20	IL 400
		564.0	650	-2/+11	-	-	-	x	-	-	651.1	661	28	IL 475
		564.0	700	-12/+7	700	-	711.0	x	7.1	696.8	692.5	707	20	IL 500
		564.0	750	-20/+12	-	-	762.0	x	8.0	746.0	726.0	762	19	IL 625
		615.0	700	-12/+7	700	-	711.0	x	7.1	696.8	687.0	707	22	IL 400
600		615.0	750	-14/+5	-	-	762.0	x	8.0	746.0	735.0	755	21	IL 500
		615.0	800	-4/+13	800	-	813.0	x	8.0	797.0	792.2	813	21	IL 625

For more combinations see our calculation program

Pressio®-Elements 4 pipes Selection Guide for Pipe OD



Selection guide for ductile iron pipes (GGG) acc. to EN 545, EN 598

carrier pipe OD Ø DN	mm	core drilled hole recomm. ID Ø mm	tolerance	wall sleeve fibre cement ID Ø mm	wall sleeve PVC ID Ø mm	wall sleeve steel ID Ø mm				core hole mm		Pressio® Elements number of elements	Type
						Ø a	x	s	Ø i	min.	max.		
80	98	140	-5/+3	-	-	-	x	-	-	134.9	143	9	IL 300
	98	150	-1/+4	150	150	159.0	x	4.0	151.0	149.0	154	9	IL 340
100	118	150	-0/+6	150	150	159.0	x	4.0	151.0	150.0	156	10	IL 265
	118	160	-0/+3	-	-	168.3	x	4.0	160.3	161.0	163	11	IL 300
	118	200	-8/+4	200	200	-	x	-	-	192.0	204	7	IL 410
	118	225	-2/+9	-	-	244.5	x	6.3	231.9	222.7	234	7	IL 575
125	144	200	-4/+12	200	200	219.1	x	4.5	210.1	196.3	212	13	IL 340
	144	210	-2/+18	-	-	219.1	x	4.5	210.1	208.0	228	10	IL 360
	144	225	-8/+11	-	-	244.5	x	6.3	231.9	216.0	236	6	IL 400
	144	250	-2/+10	250	250	267.0	x	6.3	254.4	247.9	260	8	IL 575
150	170	210	-4/+5	-	-	219.1	x	4.5	210.1	206.0	215	10	IL 310
	170	225	-3/+13	-	-	244.5	x	6.3	231.9	222.7	238	15	IL 340
	170	250	-7/+12	250	250	267.0	x	6.3	254.4	242.4	262	7	IL 400
	170	300	-9/+5	300	300	-	x	-	-	290.0	305	7	IL 500
200	222	260	-2/+7	-	-	273.0	x	5.0	263.0	258.0	267	13	IL 310
	222	300	-4/+19	300	300	323.9	x	5.6	312.7	296.0	319	12	IL 410
	222	350	-7/+15	350	-	355.6	x	5.6	344.4	343.1	365	9	IL 500
	222	400	-11/+20	400	-	406.4	x	6.3	393.8	384.7	420	9	IL 625
250	274	315	-5/+4	-	-	323.9	x	5.6	312.7	310.0	319	16	IL 310
	274	340	-6/+4	-	-	355.6	x	5.6	344.4	338.0	346	17	IL 360
	274	350	-2/+5	350	-	368.0	x	8.0	352.0	348.0	355	14	IL 410
	274	400	-5/+5	400	-	419.0	x	10.0	399.0	394.0	405	10	IL 500
	274	450	-12/+16	-	-	457.0	x	6.3	444.4	436.0	466	7	IL 615
300	326	380	-4/+6	-	-	-	x	-	-	374.3	386	14	IL 325
	326	400	-1/+15	400	-	419.0	x	10.0	399.0	398.0	415	12	IL 400
	326	450	-13/+3	-	-	457.0	x	6.3	444.4	436.0	453	12	IL 525
	326	500	-8/+15	500	-	508.0	x	6.3	495.4	488.0	515	12	IL 625
350	378	450	-8/+2	-	-	457.0	x	6.3	444.4	442.0	452	23	IL 360
	378	500	-1/+21	500	-	-	x	-	-	501.9	521	14	IL 500
	378	500	-6/+5	500	-	508.0	x	6.3	495.4	497.1	505	14	IL 525
	378	550	-8/+10	-	-	559.0	x	6.3	546.4	540.0	560	9	IL 615
400	429	480	-3/+9	-	-	-	x	-	-	477.0	489	18	IL 325
	429	500	-0/+7	500	-	-	x	-	-	500.0	507	16	IL 425
	429	510	-1/+11	-	-	-	x	-	-	509.2	521	16	IL 400
	429	540	-1/+10	-	-	559.0	x	6.3	546.4	539.0	550	15	IL 525
	429	550	-1/+5	-	-	-	x	-	-	549.0	555	15	IL 500
	429	600	-5/+20	600	-	610.0	x	6.3	597.4	591.0	620	15	IL 625
500	532	600	-10/+6	600	-	610.0	x	6.3	597.4	590.1	606	19	IL 425
	532	610	-5/+14	-	-	-	x	-	-	604.0	624	19	IL 400
	532	640	-12/+8	-	-	660.0	x	7.1	645.8	628.0	648	23	IL 575
	532	650	-0/+9	-	-	-	x	-	-	650.0	659	19	IL 525
	532	700	-2/+25	700	-	-	x	-	-	694.0	725	18	IL 625
600	635	700	-8/+5	700	-	711.0	x	7.1	696.8	691.0	705	22	IL 425
	635	750	-5/+12	-	-	762.0	x	8.0	746.0	751.3	762	22	IL 525
	635	800	-3/+20	-	-	-	x	-	-	797.0	820	21	IL 625

For more combinations see our calculation program

The 4 pipes warranty only applies to faulty material. Checking the suitability of the product for the individual application is solely the responsibility of the user.

Pressio®-Elements Modular Wall Penetration Seals 4 pipes



Please consider the following points before installation:

- Carrier pipe must **be centred and supported**, especially before back filling.
Pressio®-Elements seals cannot provide any load-bearing function and are not a fixed point.
- Core holes can be coated with epoxy resin 4 pipes to protect the concrete surface and reinforcing steel. The coating can also smoothen over any cavities and grooves.
- Remove dirt** and impurities from carrier pipe and core bore / wall sleeve.
- It is not possible to seal a spiral-wave pipe in this way.



Attention! Only for type KTW/W270:

Use the supplied lubricant on the inside and outside surfaces of each joint, as well as the connected ends, so the elements can glide.



- 1. Connect ends of the Pressio®-Elements and adjust pressure plates.** All bolt heads have to face out towards the installation technician.



Installation video



- 2. It is possible that a chain could slightly sag. Elements must not be removed from the chain.** The correct number of elements has to be installed as specified. It can be necessary to stretch the chain for smaller pipe diameters.



- 3. Push Pressio®-Elements into the annular space.** Begin to push in the seal first at 6 o'clock position, then right and left up to the 12 o'clock position. The bolt heads should still be easily accessible after positioning in the wall.



- 4. Tighten the bolts with a torque wrench,** beginning at the 12 o'clock position. Do not tighten with a power tool! Tighten each bolt with about 4 to 5 turns. Repeat **in clockwise direction** until the noted torque (see table) is reached and the rubber is squeezed out evenly between the pressure plates.

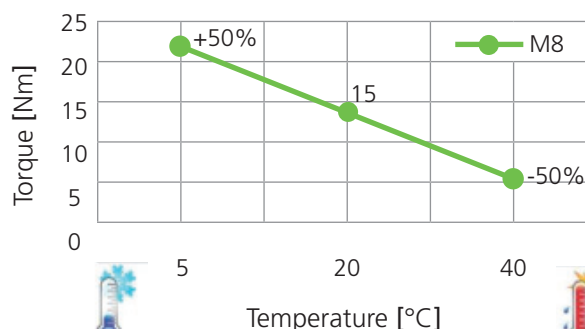


- 5. Tighten the bolts again after about 2 hours,** in accordance with the torque table below. Repeat this procedure several times depending on on-site conditions (e.g. temperatures < 10°C, larger annual space etc.). This is important, especially for IL 500 and larger.

Torque Table

Type		Type: C, S 316, OC, OS 316, KTW/W270 and TS	Type: BC and BS 316
IL 100	M4	1 Nm	1 Nm
IL 200 up to IL 275	M5	1.5 Nm	1 Nm
IL 300 up to IL 360	M6	5 Nm	4 Nm
IL 400 up to IL 475	M8	15 Nm	12 Nm
IL 500 up to IL 575	M10	30 Nm	22 Nm
IL 615 up to IL 700	M12	60 Nm	48 Nm

e.g. Tightening torque depending on the temperature



To select the right Pressio®-Elements and calculate how many you need for your project, please refer to the calculation program on our website: www.4pipes.de